

# Framatome Overview and Innovation

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## Framatome at a glance

60 years of experience, alongside our customers, in developing safe and competitive nuclear power worldwide



## Framatome at a glance

High-performing people and technologies for safe and competitive nuclear plants worldwide

92

**NPPs** 

As OEM

14 000

**PEOPLE** 

Servicing ...

250

**REACTORS** 

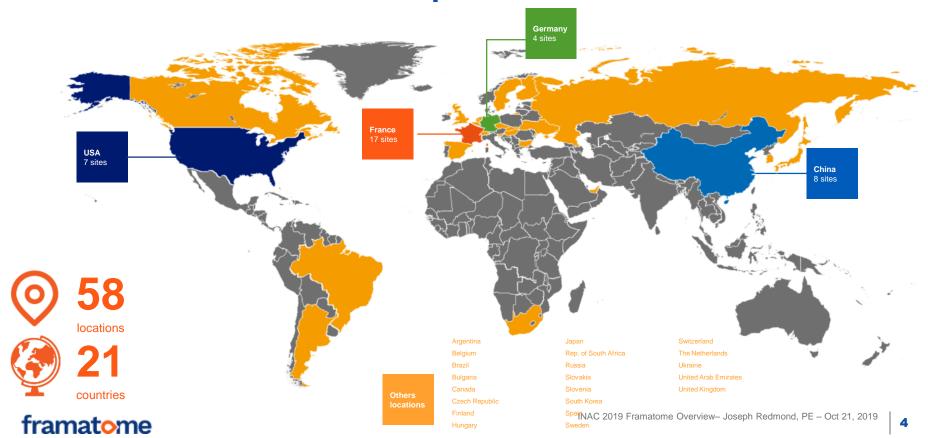
All over the world

3.3

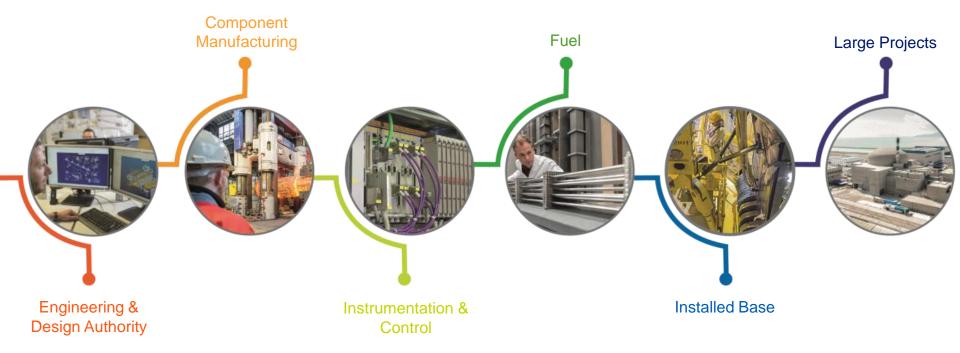
**€ BILLION** 

2018 turnover

## Framatome worldwide presence



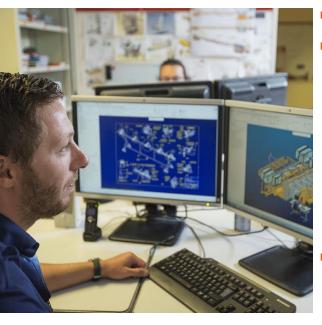
### Our activities in a nutshell





## **Engineering Overview**

#### **Engineering Design, Analyses, and Nuclear Plant Programs**



- System and Hardware Design
- Safety Analysis and Studies
  - Probabilistic Risk Analysis (PRA), Risk Informed Engineering Programs, etc.
  - Dynamic Structural Analyses for Buildings, Systems and Components (caused by Seismic, APC)
  - Accident and Severe Accident Analyses (LOCA, Non-LOCA, Building Thermo-hydraulics, Core Melt Ex and In vessel scenarios, ...)
  - Special Fluid Dynamic calculations (pressure waves, vortex, ...)
  - Radiological Studies
  - Plant Optimization and Studies
    - Flexible Load Operation
    - Power uprate and Efficiency Increase
- Nuclear Plant Program Development and Implementation



## **Equipment manufacturing for nuclear power plants**

A key element in nuclear safety



- Production of the key equipment for nuclear steam supply systems to equip new-build power plants or to replace items of equipment at power plants in operation
- Manufacturing of advanced technology heavy equipment (reactor pressure vessel, steam generators, etc.) and primary system components (reactor coolant pumps and control rod drive mechanisms)

Since 1970, around 10,000 components have been produced: Framatome components equip more than 100 power plants in 11 countries, always meeting the most demanding nuclear safety and quality standards.



### Instrumentation & Control

#### Multiple digital and analog safety I&C platforms for all NPP designs



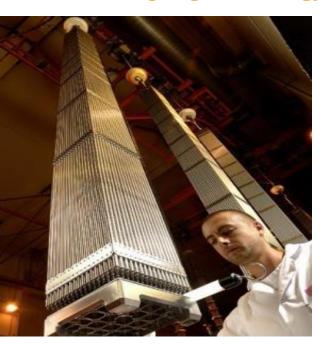
- Safety automation systems
  - Reactor Protection System
  - Engineered Safety Feature Actuation System
  - Control and Limitation System
- Nuclear instrumentation to lifecycle solutions
  - Incore and Excore Solutions
  - Reactivity Measurement
  - Pressure, Temperature, Level, Flow
  - Radiation Monitoring
- Simulators and global I&C engineering expertise to humanmachine interface design and human factors engineering.

Framatome has installed more than 300 comprehensive Instrumentation & Control systems in nuclear reactors of all types across the world.



### **Fuel**

#### **Cutting-edge technology vital for nuclear power generation**



Mastery of the entire process from design to manufacturing of fuels for light water reactors Pressurized Water Reactors (PWR, excluding VVERs), Boiling Water Reactors (BWR) and research reactors

- Fuel assembly design
- Production of zirconium and its alloys
- Fuel assembly fabrication
- Services associated with fuel

Framatome Develop Enhanced Accident Tolerant Fuel (EATF) products that deliver positive safety impact for the current fleet of operating reactors

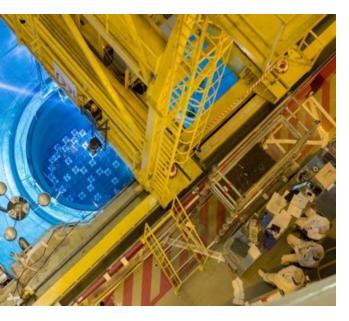
- Can tolerate loss of active cooling in the reactor core for a considerably longer period of time than conventional fuel
- Maintains or improves fuel performance during normal operations, operational transients, design basis events and beyond design basis events

225,000 Framatome fuel assemblies are loaded in more than 100 reactors in operation around the world.



## **Installed Base - Operational power plants**

Services and hardware solutions to maintain, modernize and extend the NPP life



- Framatome's Installed Base Business Unit delivers products and services to the world-wide nuclear fleet
  - Outage Services
  - Non-Destructive Examinations
  - Component Repair & Replacement
  - Products and Engineering
- Framatome Technical Centers perform equipment qualification, testing and commercial grade dedication services
- Framatome global footprint
  - OEM of 92 world-wide NPPs
  - > 250 NPPs serviced world-wide

Framatome has 60 years of international experience in all types of reactor designs and services to more than 250 reactors worldwide.



## **Construction and Commissioning of New NPPs**

- Design, through procurement and supply, and onto commissioning for new-build nuclear reactors
- Edvance: an EDF and Framatome joined engineering subsidiary dedicated to new-build reactor projects

Framatome is actively involved in the construction of five EPR reactors worldwide: in Finland (Olkiluoto 3), in France (Flamanville 3), in China (Taishan 2), and in the United Kingdom (Hinkley Point C). Taishan 1 was put into commercial operation on 13 December 2018.







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## Innovation at the heart of our performance

Our customer experience is our major source of innovation



Virtual, mixed,

& augmented

reality

business model

Data analytics

HMI: Human

Machine

Interface

## **QuarTec™ Hydrophobic Products**

QuarTec when applied to tooling exposed to the Reactor Coolant System reduces adherence of radiological contaminates. QuarTec when applied to components/structures in brackish water conditions reduces aguatic growth concerns.

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#### Benefits

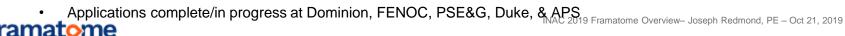
- Innovative solution to significantly reduce cost /schedule spent on outage equipment decontamination.
- Framatome Chemistry/Fuels approved for RCS compatibility to eliminate chemical intrusion concerns
  - Refueling/NDE/CR&R equipment
  - In-Vessel platforms
  - Dry cask storage containers
  - Decommission tooling
  - Seal plate covers or bellows regions
  - >97% improvement on reduction of contamination after wet wipe
- >60% improvement on reduction of aquatic growth/bio-fouling in brackish conditions

- Hand tools
- Service water systems
- Heat exchangers
- Condensers

#### Timeframe

- Products ready now: 2019





13

less costly to clean

# Film-Forming Amines (FFA) in Secondary Side

Patented process to protect the Water Steam Cycle of NPP using Film Forming Amines (FFA). Successfully applied at 5 different NPP's, Almaraz 1 & 2 (Spain), Borssele (Netherlands), Blayais (France) and the Candu plant in Embalse (Argentina), for a total of 11 applications to date.

#### **Benefits**

- Decreased formation of corrosion products in secondary side by building a "protective layer" in the ηm scale
- Mobilization and removal of corrosion products and corrosion impurities like chloride from surface during dosing phase of FFA
- ✓ Improves steam generator cleanliness lower feedwater iron concentration
- √ Faster post outage start-up (experience at PWR)
  - Less time to obtain the secondary system chemical expectation to start drawing condenser vacuum.
  - ✓ Less time to obtain the required secondary system chemistry prior to steam production

#### **Timeframe**

- Completed qualification for release into Great Lakes for toxicity Q4, 2018
- Planned for deployment in Canada Q1, 2020
- Ready for deployment in PWR's the Americas

## Effect of hydrophobicity on LP Turbine Blades



Protects Steam
Generator Cleanliness
and Pays for Itself due
to Faster Outage Startups



## **TopWorx™ GO Switches for Proximity Indication**

TopWorx™ proximity switches are rated and qualified for use in nearly all Nuclear Power Plant environments including seismic, high temperature and pressure, humid, radiation, and extreme transients

Benefits

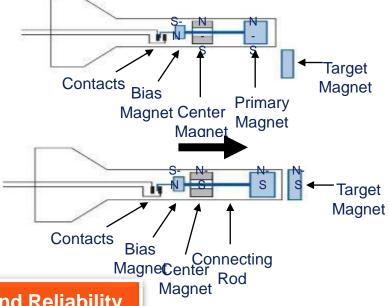
 Increases safety and reliability by replacing the mechanical lever with target magnet technology

- ✓ Decreases costs and REM dose by extending service life over leading limit switch competitor (GO™ Series switches have a qualified life of 106 years at 120°F ambient)
- Tested to withstand nearly all Nuclear Power Plant environments
- Designed for easy installation with minimal plant change

#### **Timeframe**

• EQ documentation complete - Q3, 2019

Reduction in O&M costs and improved Safety and Reliability





### **MILES-14 Certification for Circuit Breakers**

Maintenance Interval and Life Extension Solutions (MILES) 14 certifies that your breakers include the enhanced parts and synthetic lubrication required for extending maintenance intervals per our test program

#### Benefits

- ✓ Decreases operational costs by extending service intervals up to 14 years from as low as 3.5 years
- ✓ Establishes a 3 year extended warranty (compared to 12/18 month standard warranty) and a certificate of conformance to the MILES-14 Program
- ✓ Decreases maintenance costs by eliminating re-lubrication or rejuvenation required with conventional grease
- ✓ Increases safety and reliability by eliminating issues with conventional grease
- ✓ For use on new low and medium voltage circuit EATON and SEIMENS breakers
  - ✓ Can also be supplied on qualifying replacement operating mechanisms and reconditioning part kits

#### **Timeframe**

- Qualification program completed Q1, 2019
- Commercial availability Q2, 2019





MILES Program can reduce Circuit
Breaker O&M Costs

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## **Thermal Sleeve Removal and Replacement**

Solution to address failed Thermal Sleeve emergently from below the head

#### Benefits

- Qualified tool to remove thermal sleeve remnant after separation
- ✓ Qualified EDM tool to remove worn thermal sleeves
- Both tools remove old thermal sleeve or remnant from bottom
- ✓ Qualified EDM tool to restore RV nozzle seat
- ✓ Tool to installs equivalent thermal sleeve from bottom without removing Control Rod Drive Mechanism (CRDM)

#### **Timeframe**

- Removal tools used at sit in Q2, 20109
- Flow and structural analysis complete for replacement thermal sleeve
- Tooling qualified in Q3, 2019





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Configuration

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